



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3636-041
Job Sheet 180850



U/R

SAD 18-07-17
Priority: Medium

Part No: D3636-041

Job Qty: 12 ea

Part Name: Shoulder Harness



Part Weight: 0 lbs

Status: Scheduled

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		8/10/18	0.00	0.00	Purchasing		AUG 24 2018
110	Packaging	12 pcs		8/10/18	0.00	0.00	Packaging2		AUG 24 2018
120	QC	12 pcs		8/10/18	0.00	0.00	QC6		38
130	Packaging	12 pcs		8/10/18	0.00	0.00	Packaging3-1	546588	SEP 07 2018
140	QC21-SA	12 Ea		8/10/18	0.00	0.00	QC21		SEP 11 2018

Part Op 100 - Issue P/O: 040533 Purchase Part Number: P/N 3104-1-061-2396 Supplier: AMSAFE INC., PHOENIX, ARIZONA

110 - Ensure certificate of conformity is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3636-041P	Shoulder Harness	12 pcs (1 ea)	100-Purchasing	5105119

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3636-041P	12	0	0

Part Specifications

Specifications could not be found.

Plex 7/17/18 12:48 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S105120



Part: D3636-041

Job No: 180850

Serial No/Batch: S105120

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/24/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

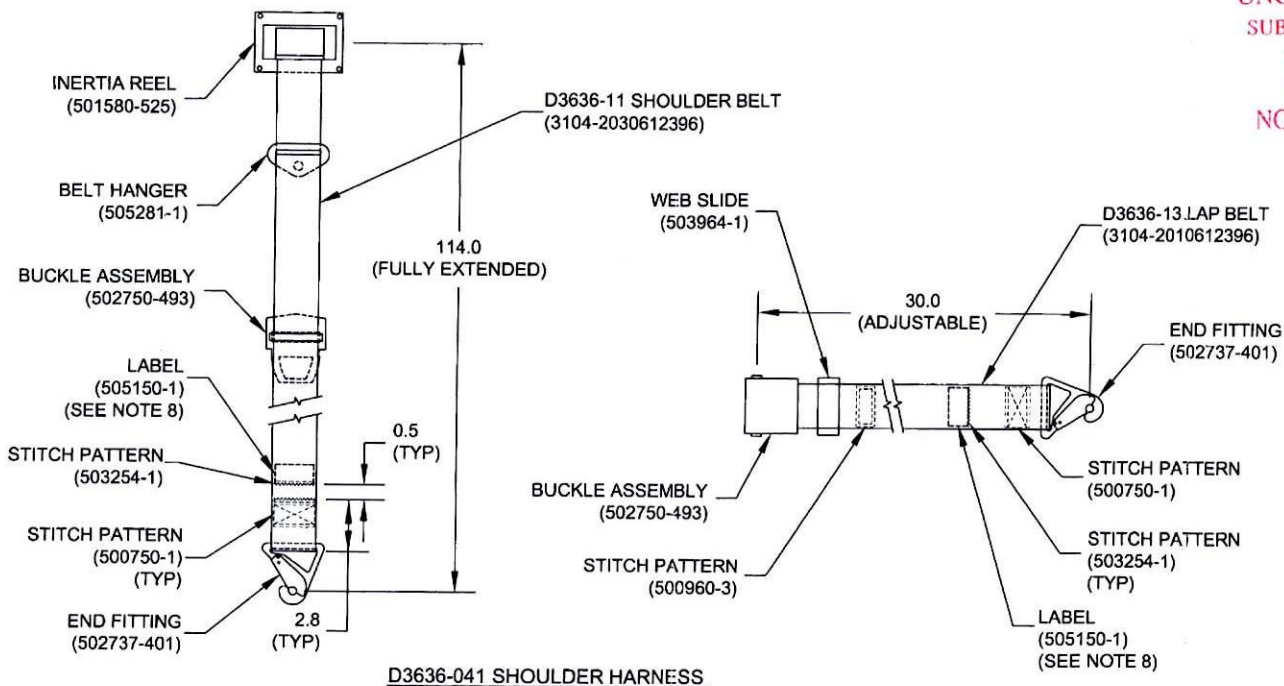
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 180800 MJS
1807-17



D3636-041 SHOULDER HARNESS

NOTES:

- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114
WITH MINIMUM STRENGTH OF 2500 LBS
- PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)
AMSAFE INC., PHOENIX, ARIZONA
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: 1.7 lbs
- LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-3336

RELEASED
07.11.14
UNDER REVIEW
15.07.23
PACB-255

B	NEW HARNESS P/N'S: REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	SHOULDER HARNESS	NTS
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCE TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040553

Supplier: AMS002-VU
Amsafe Inc.
1043 North 47th Avenue
Phoenix, AZ 85043 USA
Phone: 602 850 2850
Fax: 602-278-3479

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040553
PO Date: 7/19/18
Due Date: 8/3/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
JUL 19 2018
copy

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	180850	D3636-041P			Shoulder Harness As per Dwg D3636-041 Rev.B	Firmed	-	8/3/18 8/23/18 12 x AUG 24 2018	12 pcs	0 pcs	12 pcs	\$417.37/pcs	\$5,008.44
Line Item Note AMSAFE P/N: 3104-1-061-2396													Grand Total: \$5,008.44

Order Notes													
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.													
Procurement Quality Clauses													
A005 RIGHT OF ENTRY													
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)													
A012 CHEMICAL AND PHYSICAL TEST REPORTS													
A016 PERSONNEL QUALIFICATION													
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)													
A026 CERTIFICATION OF MATERIAL CONFORMANCE													
A041 QUALITY MANAGEMENT SYSTEM													
A042 DART NOTIFICATION BY SUPPLIER													
A043 RETENTION OF QUALITY DOCUMENT													
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM													
A049 SUPPLIER AWARENESS													

Plex 7/19/18 2:00 PM dart.baker.diane

WLB
CS

DAS
38
9-89

AmSafe

1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER

CUSTOMER NO.	SALES ORDER NO.	BOL NO.	DATE PRINTED	PAGE NO.
10006113	S390318	000508423	08/22/18	1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada

DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY,, ON K6A 1K7
Canada



Ship to ID: 10006125

CUSTOMER ORDER NO.	TERMS	FREIGHT	SHIP VIA	F.O.B.
PO040553	NET30	COLLECT	FedEx Intl Economy	ORIGIN

Sales Order Remarks: 1517-9324-0

SHIPMENT REFERENCE 000508423

Remarks:

QUALITY CLAUSES:
A004, A005, A012, A016, A017, A026, A040,
A041, A042, A043
DART HOLDS STC CERTIFICATE AN IS ALLOWED TO PURCHASE NON PMA PARTS

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
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1	Cust. Item No.: D3636-041P 3104-1-061-2396 REST SYS ASSY W/IR	DRAWING: 3104 REV: G CERT: TSO-C114 ✓ Lot/Serial Numbers Shipped Quantity S390318-1	2018-08-23 12.0	12 ✓ Expire Ref.	12	0
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DAS
61
9-89

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9-89

AUG 22 2018

AmSafe Authorized Signature: X Jacinta Victorio Jacinta Victorio

Printed Name: Jacinta Victorio Dated: Jacinta Victorio

COUNTRY OF ORIGIN USA

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *(If applicable) Conforms to British CAA specifications.
- *(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE

SALES ORDER NO. S390318

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Dated Code	Quantity
1	PO040553	3104-1-061-2396	G	N/A	D3636-041P D3636041	A0818	12

This document is the property of the customer and should remain with the articles listed above.

PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC
1043 NORTH 47th. AVENUE
PHOENIX, ARIZONA 85043 USA
PHONE: (602) 850-2850 FAX: (602) 850-2812


QUALITY ASSURANCE REPRESENTATIVE

8/21/18
DATE

CUSTOMER

